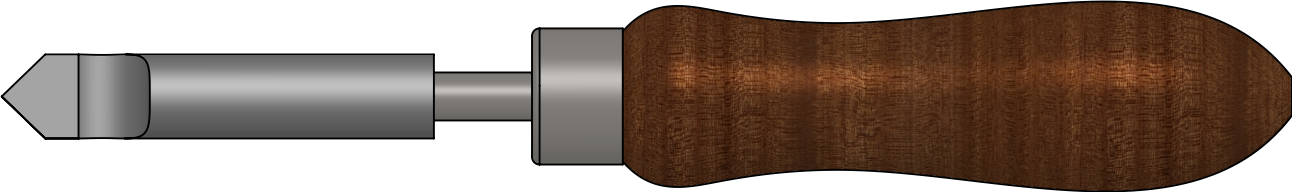
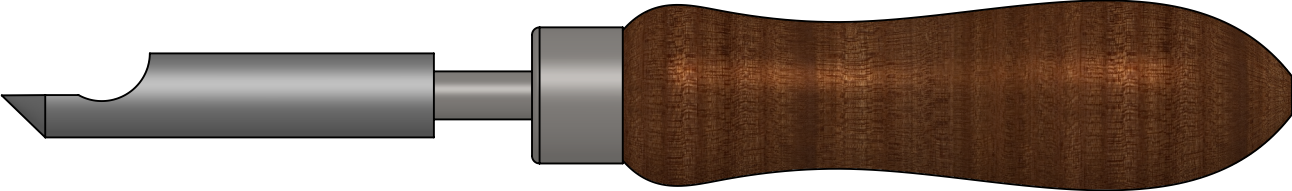

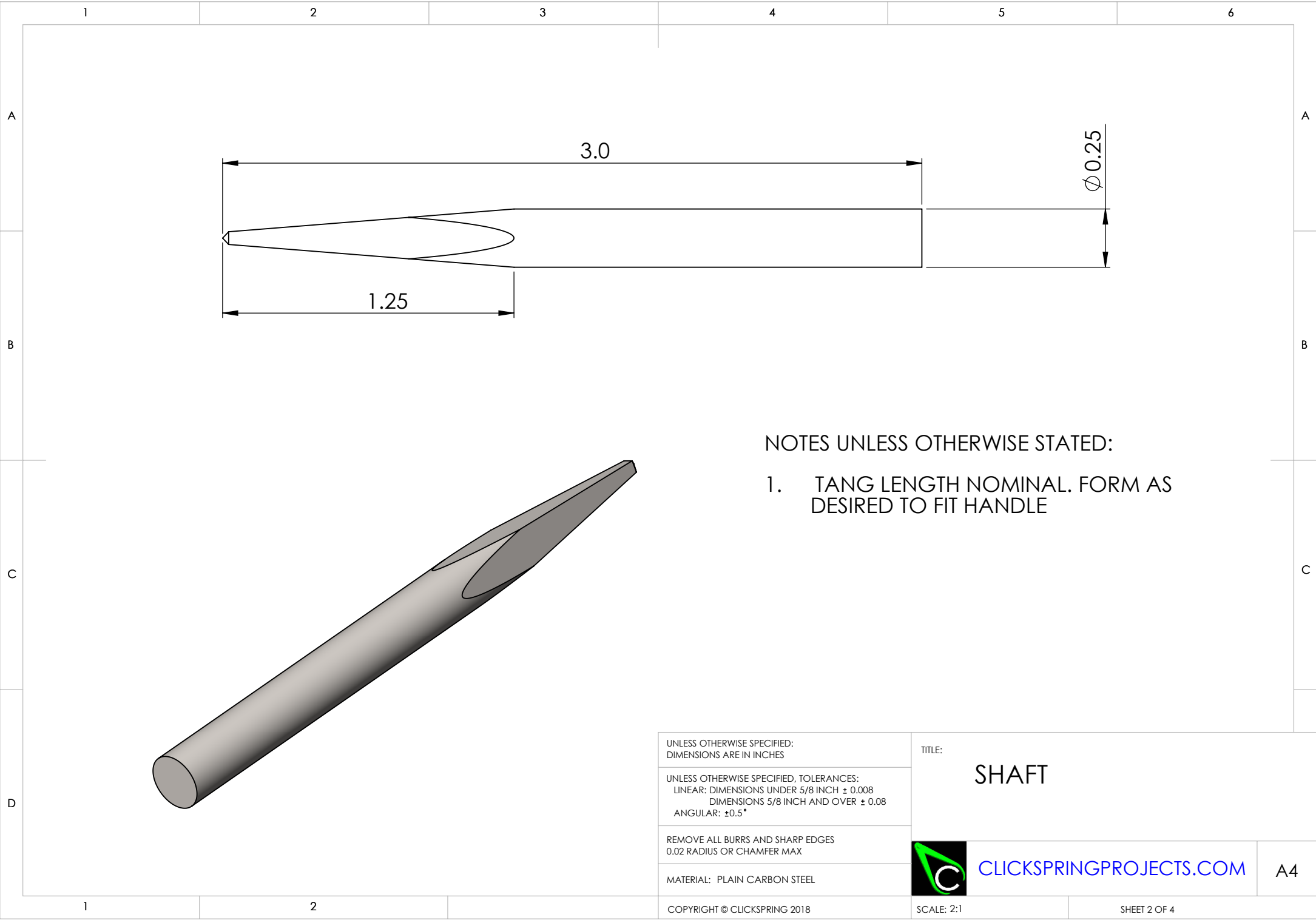


	1	2	3	4	5	6
A						A
B						B
C						C
D	<div> <div> UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES </div> <div> UNLESS OTHERWISE SPECIFIED, TOLERANCES: LINEAR: DIMENSIONS UNDER 5/8 INCH ± 0.008 DIMENSIONS 5/8 INCH AND OVER ± 0.08 ANGULAR: $\pm 0.5^\circ$ </div> <div> REMOVE ALL BURRS AND SHARP EDGES 0.02 RADIUS OR CHAMFER MAX </div> <div> MATERIAL: O1 TOOL STEEL, MILD STEEL, WOOD </div> </div> <div> <div> <div>TITLE:</div> <div>COUNTERSINK</div> </div> <div>  <div>CLICKSPRINGPROJECTS.COM</div> </div> <div>A4</div> </div>					D
	1	2	COPYRIGHT © CLICKSPRING 2018		SCALE: 1:1	SHEET 1 OF 4

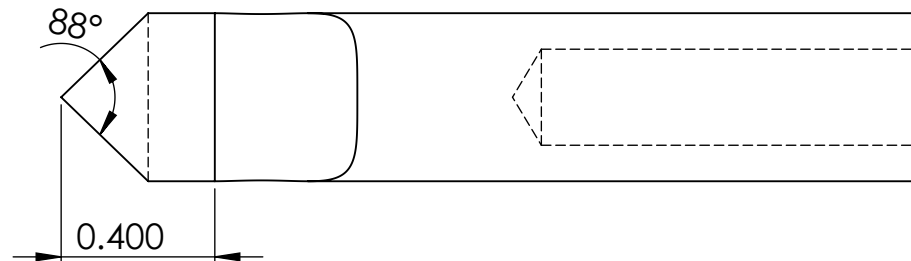
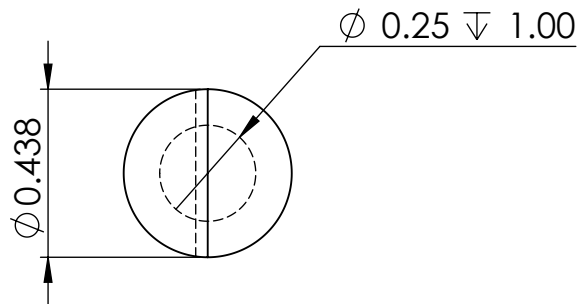


UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES

UNLESS OTHERWISE SPECIFIED, TOLERANCES:
LINEAR: DIMENSIONS UNDER 5/8 INCH ± 0.008
DIMENSIONS 5/8 INCH AND OVER ± 0.08
ANGULAR: ±0.5°

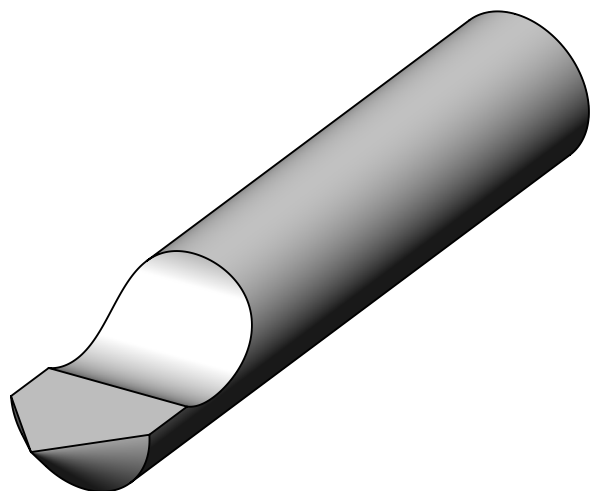
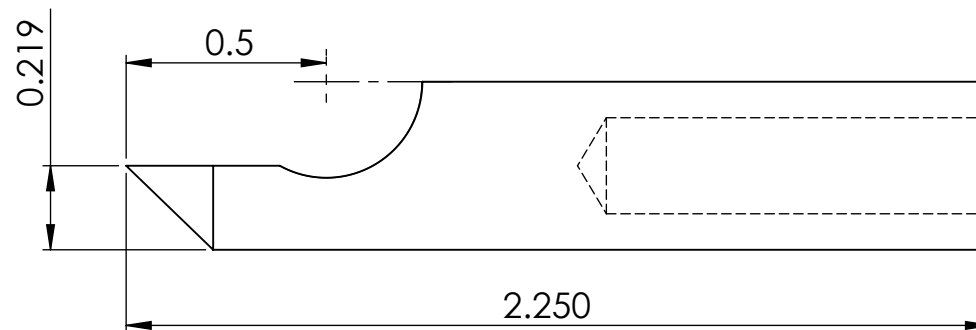
REMOVE ALL BURRS AND SHARP EDGES
0.02 RADIUS OR CHAMFER MAX

MATERIAL: PLAIN CARBON STEEL



NOTES, UNLESS OTHERWISE STATED:

1. POSITION OF CLEARANCE RECESS NOT CRITICAL
2. CROSS SECTION HEIGHT OF CUTTING LIP NOMINAL, LEAVE EXCESS AS PER VIDEO



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES

UNLESS OTHERWISE SPECIFIED, TOLERANCES:
LINEAR: DIMENSIONS UNDER 5/8 INCH ± 0.008
DIMENSIONS 5/8 INCH AND OVER ± 0.08
ANGULAR: $\pm 0.5^\circ$

REMOVE ALL BURRS AND SHARP EDGES
0.02 RADIUS OR CHAMFER MAX

MATERIAL: O1 TOOL STEEL

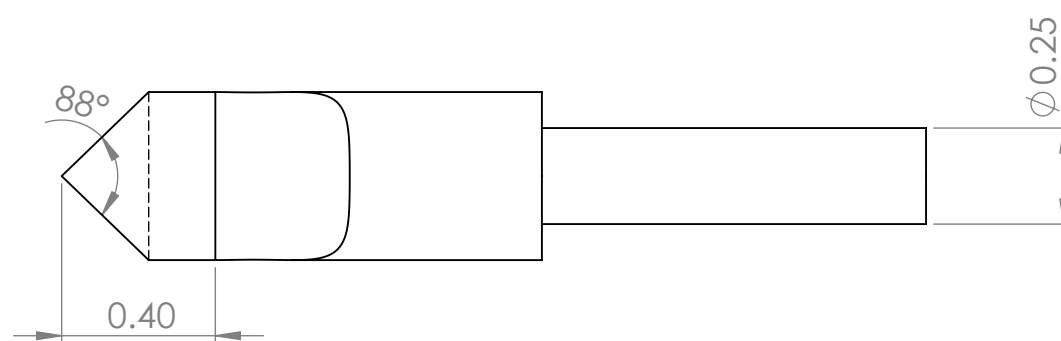
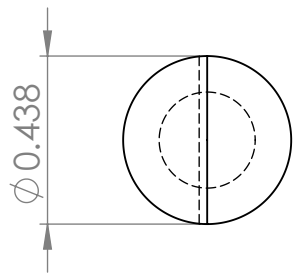
TITLE:

COUNTERSINK HEAD



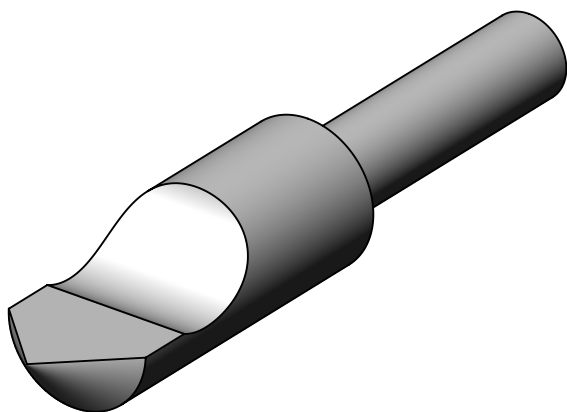
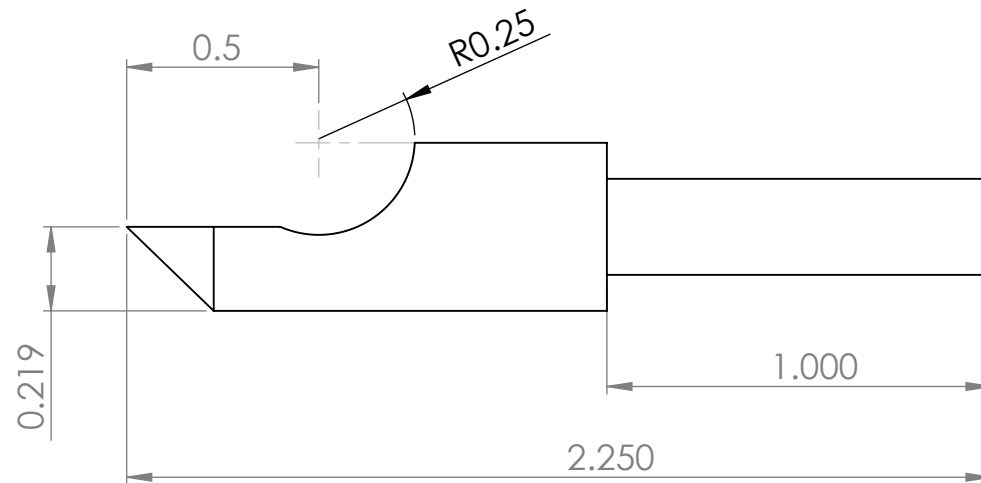
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A4



NOTES, UNLESS OTHERWISE STATED:

1. POSITION OF CLEARANCE RECESS NOT CRITICAL
2. CROSS SECTION HEIGHT OF CUTTING LIP NOMINAL, LEAVE EXCESS AS PER VIDEO



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES

UNLESS OTHERWISE SPECIFIED, TOLERANCES:
LINEAR: DIMENSIONS UNDER 5/8 INCH ± 0.008
DIMENSIONS 5/8 INCH AND OVER ± 0.08
ANGULAR: $\pm 0.5^\circ$

REMOVE ALL BURRS AND SHARP EDGES
0.02 RADIUS OR CHAMFER MAX

MATERIAL: O1 TOOL STEEL

TITLE:

COUNTERSINK
(CHUCKED)



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A4