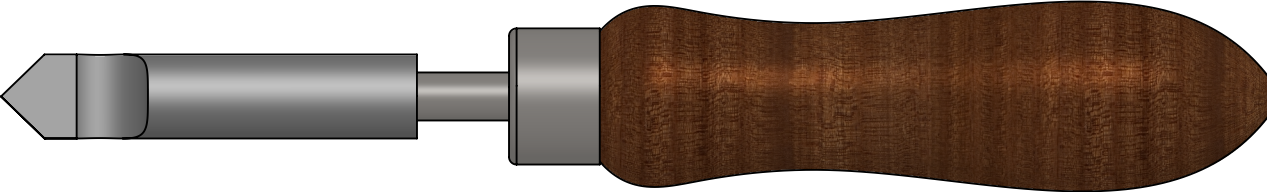
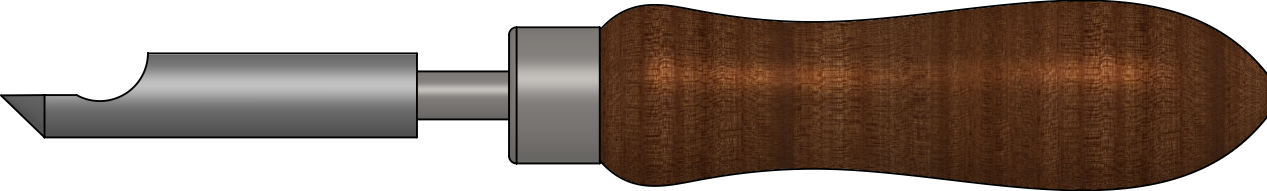

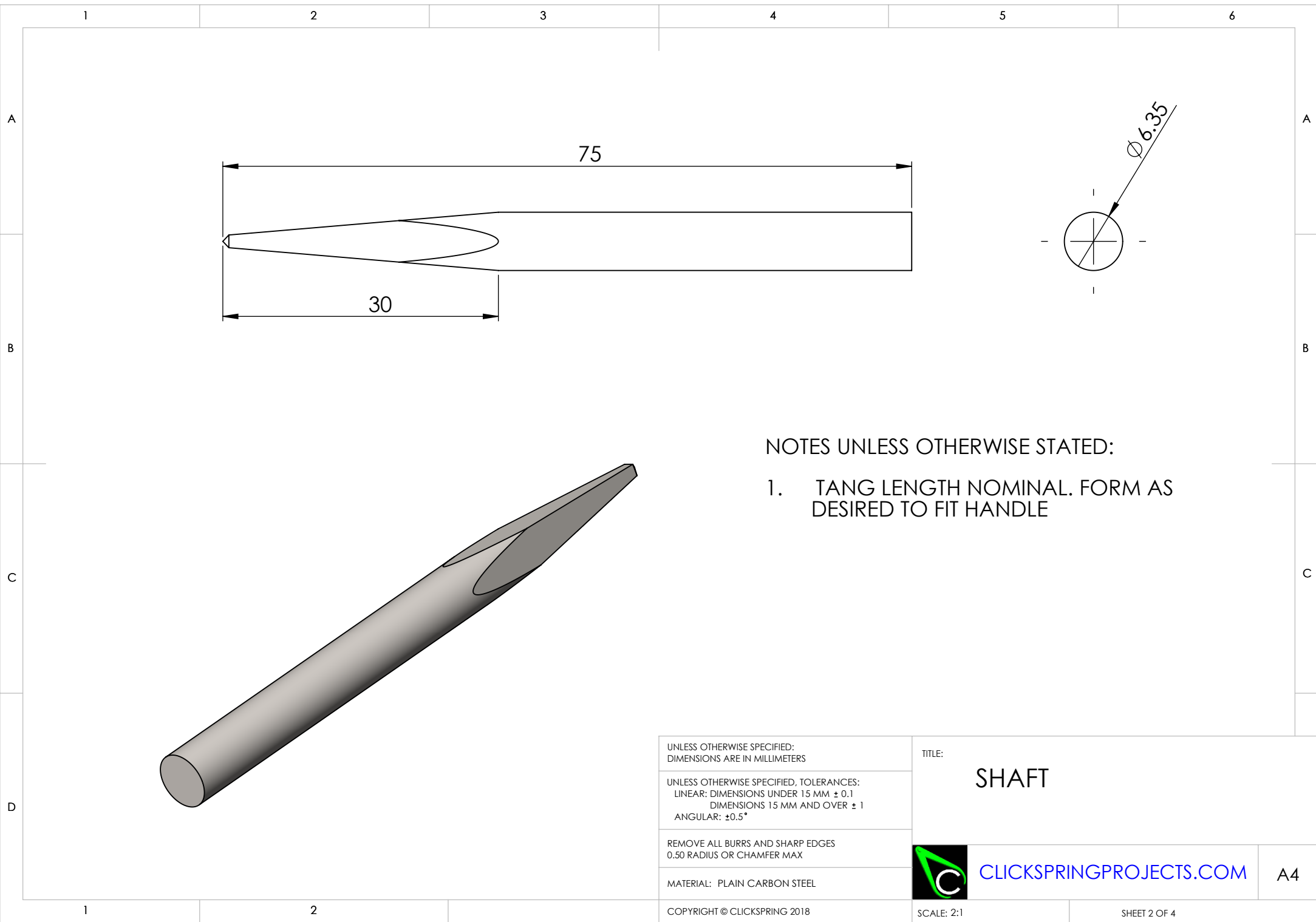
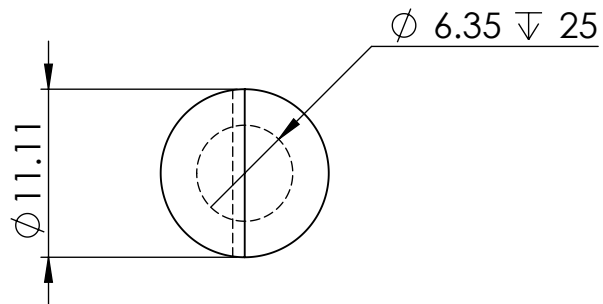


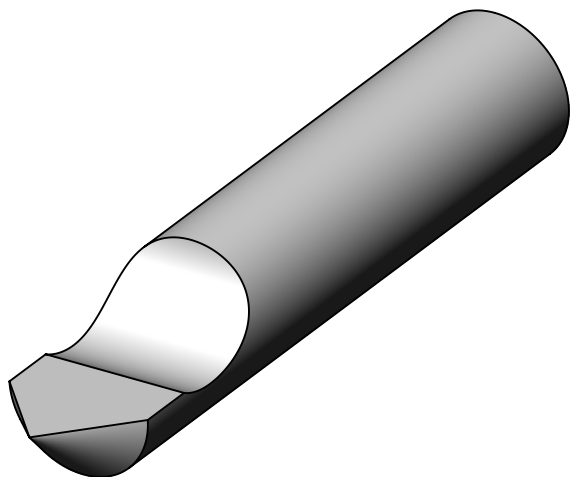
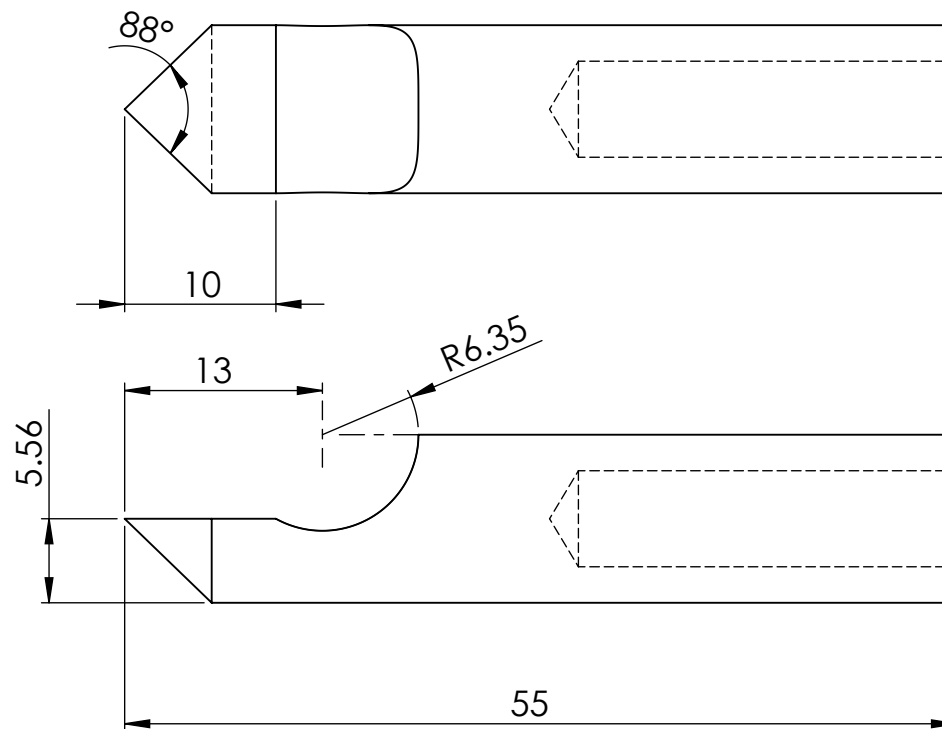
	1	2	3	4	5	6
A						A
B						B
C						C
D	<div> <div> <div>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS</div> <div>UNLESS OTHERWISE SPECIFIED, TOLERANCES: LINEAR: DIMENSIONS UNDER 15 MM ± 0.1 DIMENSIONS 15 MM AND OVER ± 1 ANGULAR: $\pm 0.5^\circ$</div> <div>REMOVE ALL BURRS AND SHARP EDGES 0.50 RADIUS OR CHAMFER MAX</div> <div>MATERIAL: O1 TOOL STEEL, MILD STEEL, WOOD</div> <div>COPYRIGHT © CLICKSPRING 2018</div> </div> <div> <div>TITLE:</div> <div>COUNTERSINK</div> <div>  <div>CLICKSPRINGPROJECTS.COM</div> </div> <div> <div>SCALE: 1:1</div> <div>SHEET 1 OF 4</div> </div> <div>A4</div> </div> </div>					
	1	2				





NOTES, UNLESS OTHERWISE STATED:

1. POSITION OF CLEARANCE RECESS NOT CRITICAL
2. CROSS SECTION HEIGHT OF CUTTING LIP NOMINAL, LEAVE EXCESS AS PER VIDEO



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS

UNLESS OTHERWISE SPECIFIED, TOLERANCES:
LINEAR: DIMENSIONS UNDER 15 MM ± 0.1
DIMENSIONS 15 MM AND OVER ± 1
ANGULAR: $\pm 0.5^\circ$

REMOVE ALL BURRS AND SHARP EDGES
0.50 RADIUS OR CHAMFER MAX

MATERIAL: O1 TOOL STEEL

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TITLE:

COUNTERSINK HEAD

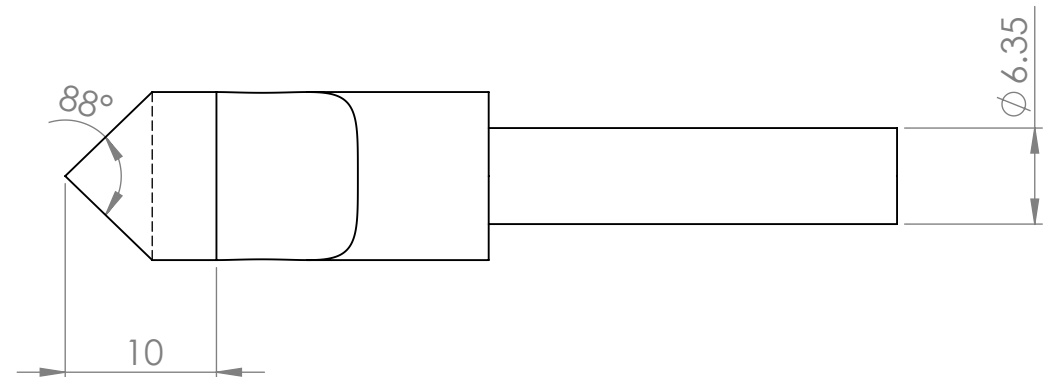
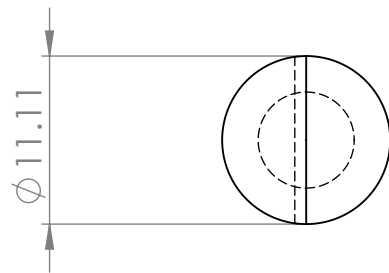


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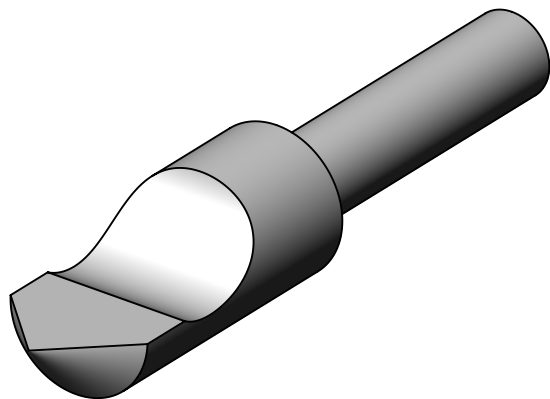
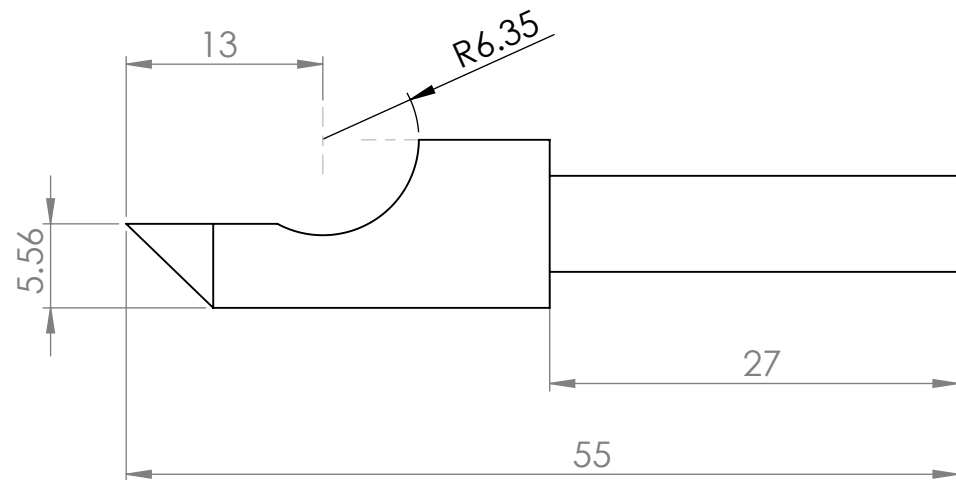
SCALE: 2:1

SHEET 3 OF 4



NOTES, UNLESS OTHERWISE STATED:

1. POSITION OF CLEARANCE RECESS NOT CRITICAL
2. CROSS SECTION HEIGHT OF CUTTING LIP NOMINAL, LEAVE EXCESS AS PER VIDEO



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS

UNLESS OTHERWISE SPECIFIED, TOLERANCES:
LINEAR: DIMENSIONS UNDER 15 MM ± 0.1
DIMENSIONS 15 MM AND OVER ± 1
ANGULAR: $\pm 0.5^\circ$

REMOVE ALL BURRS AND SHARP EDGES
0.50 RADIUS OR CHAMFER MAX

MATERIAL: O1 TOOL STEEL

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TITLE:

COUNTERSINK
(CHUCKED)



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A4

SCALE: 2:1

SHEET 4 OF 4